

Date: Monday, 06/11/2006 9:20:08 AM
 User: Linda Lacelle

Process Sheet

Customer : CC-DAR01 Dart Aerospace Ltd.
 Job Number : 29272
 Estimate Number : 10804
 P.O. Number : N/A
 This Issue : 06/11/2006 S.O. No. : N/A
 Prsht Rev. : NC
 First Issue : N/A Type : LANDING GEAR
 Previous Run : 29190
 Written By :
 Checked & Approved By :
 Comment :

Drawing Name : D412-664-203
 Part Number : D412664203
 Drawing Number : NCR 095
 Project Number : N/A
 Drawing Revision : N/A
 Material : N/A
 Due Date : 13/11/2006

Qty: 1 Um: Each

Additional Product

Job Number:



DART		TEL: 1-613-632-3336 FAX: 1-613-632-4443	
TRANSPORT CANADA APPROVAL #09-88			
PAN	D412-664-203	GIB	CHG003
DESC	Crosstube Aft High	SIC	SH01-9
ACW	B27260	SIC	SR01298NY
MODEL	Bell 412	SIC	
MADE IN CANADA			

Seq. #: Machine Or Operation:

1.0

PACKAGING 1

PACKAG



Comment: PACKAGING RESOURCE #1
 REMOVE FROM STOCK
 D412-664-203
 RECORD B/N'S

B 27260

206 10-27

2.0

LANDING GEAR 1

LANDING GEAR RESOURCE 1



Comment: LANDING GEAR RESOURCE 1
 REMOVE SUPPORT D2896-1
 FROM CROSSTUBES AND LABEL SUPPORT
 WITH B/N OF CROSSTUBE IT CAME OFF OF

Support is scraped - Replace *

27 06-11-01 ①

3.0

LANDING GEAR 1

LANDING GEAR RESOURCE 1



Comment: LANDING GEAR RESOURCE 1
 REMOVE CENTRE ABRASION STRIP
 AND CLEAN OFF ALL ADHESIVE RESIDUE

27 06-11-01 ①

Date: Monday, 06/11/2006 9:20:09 AM
User: Linda Lacelle

Process Sheet

Customer: CC-DAR01 Dart Aerospace Ltd.

Drawing Name: D412-664-203

Job Number: 29272

Part Number: D412664203

Job Number:



Seq. #: Machine Or Operation: Description :

4.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

06-11-01

5.0

SPRAY PAINTING

SPRAY PAINTING



Comment: SPRAY PAINTING

RE-PAINT SECTION OF CROSSTUBE
BETWEEN THE TWO CHAFING SHIELDS
AS PER QSI 005

MM

06 11 13

(1)

6.0

QC14

Inspect Spray Paint



Comment: Inspect Spray Paint

06-11-14 (1)

7.0

LANDING GEAR 1

LANDING GEAR RESOURCE 1



Comment: LANDING GEAR RESOURCE 1

INSTALL SUPPORT D2896-1

USING MAGNOBOND 6398 B M102437

ENSURING B/N MATCHES CROSSTUBE

AS PER DSI 9357

REPLACE CLAMPS

2 X MS21920-30B M102931

ADD RUBBER CUSHION

2 X D2182B (D2182B058) B 26472

BT

07-01-04

8.0

MS2192030

clamp(per MIL-DTL-8783C)



Comment: Qty.: 2.0000 Each(s)/Unit Total: 2.0000 Each(s)

clamp(per MIL-DTL-8783C)

M102431

25

07-01-09

9.0

D2182B

Neoprene Cushion-.750 bl



Comment: Qty.: 0.9600 f(s)/Unit Total: 0.9600 f(s)

Neoprene Cushion-.750 bl

B26472

27

07-01-09

Date: Monday, 06/11/2006 9:20:09 AM
User: Linda Lacelle

Process Sheet

Customer: CC-DAR01 Dart Aerospace Ltd.

Drawing Name: D412-664-203

Job Number: 29272

Part Number: D412664203

Job Number:



Seq. #:

Machine Or Operation:

Description :

10.0

QC5

INSPECT WORK TO CURRENT STEP



20701090



Comment: INSPECT WORK TO CURRENT STEP

11.0

QC6

DIMENSIONAL CHECK



20701090



Comment: DIMENSIONAL CHECK

12.0

PACKAGING 1

PACKAGING RESOURCE #1



PC 7/01/10 REV F
add 2 copy of 0529357 to pperwork



EB 07/01/10

Comment: PACKAGING RESOURCE #1
REPACKAGE PER PPP

13.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

07/01/10

Job Completion



C 207/01/10